

**UNWTO Commission for East Asia & the Pacific**  
**UNWTO Commission for South Asia**  
***30th Joint Meeting***  
**Nadi, Fiji**  
**19 June, 2018**  
**PROVISIONAL AGENDA**

1. Adoption of the Agenda
2. Communication of the Chairperson of the Commission (**Indonesia**)
3. Communication of the Co-Chairperson (**Bangladesh**)
4. Report of the Secretary-General
5. Report on the Implementation of the General Programme of Work
6. Report on regional activities
7. Report on the results of UNWTO's survey on the priorities of Asia-Pacific members
8. Report of the UNWTO Committees
  - 8.1. Report of the Committee on Tourism and Sustainability
  - 8.2. Report of the Committee on Tourism and Competitiveness
  - 8.3. Report of the Committee on Statistics and TSA
9. UNWTO on the ground: Technical Assistance Missions
10. Member States' updates
11. Brief interventions of Affiliate Members and partners
12. Other matters
13. Place and date of the 31<sup>st</sup> CAP-CSA joint meeting for the two commissions